

# Office of the Revisor of Statutes

## Administrative Rules



**TITLE:** Adopted Permanent Rules Adopting Changes to the Commercial Energy Code


**AGENCY:** Department of Labor and Industry

**REVISOR ID:** R-4513

**MINNESOTA RULES:** Chapter 1323

**INCORPORATION BY REFERENCE:** Part 1323.0010: The 2018 edition of the International Energy Conservation Code (IECC) as promulgated by the International Code Council, Inc. (ICC), Washington, D.C., is available in the office of the commissioner of labor and industry.

The attached rules are approved for  
filing with the Secretary of State

  
Sheree Speer  
Assistant Deputy Revisor

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1.1 **Department of Labor and Industry**

1.2 **Adopted Permanent Rules Adopting Changes to the Commercial Energy Code**

1.3 **1323.0010 INCORPORATION BY REFERENCE OF THE INTERNATIONAL**  
1.4 **ENERGY CONSERVATION CODE - COMMERCIAL ENERGY PROVISIONS.**

1.5 Subpart 1. **General.** The commercial provisions of chapters 2 to 4 and 6 of the 2018  
1.6 edition of the International Energy Conservation Code (IECC) as promulgated by the  
1.7 International Code Council, Inc. (ICC), Washington, D.C., are incorporated by reference  
1.8 and made part of the Minnesota State Building Code except as qualified by the applicable  
1.9 provisions in Minnesota Rules, chapter 1300, and as amended in this rule chapter. Portions  
1.10 of this publication reproduce excerpts from the 2018 IECC, International Code Council,  
1.11 Inc., Washington, D.C., copyright 2017, reproduced with permission, all rights reserved.  
1.12 The IECC is not subject to frequent change, and a copy of the IECC, with amendments for  
1.13 use in Minnesota, is available in the office of the commissioner of labor and industry.

1.14 Subp. 2. **Mandatory chapters.** The commercial provisions of the 2018 IECC-CE  
1.15 chapters 2 (CE) to 4 (CE) and 6 (CE), shall be administered by any municipality that has  
1.16 adopted the code, except as qualified by the applicable provisions in Minnesota Rules,  
1.17 chapter 1300, and as amended by this rule chapter.

1.18 Subp. 3. **References to administration.** References to Chapter 1 (CE) of the 2018  
1.19 IECC and any references to code administration in this code are deleted and replaced with  
1.20 Minnesota Rules, chapter 1300, Administration of the State Building Code.

1.21 **1323.0020 REFERENCES TO OTHER INTERNATIONAL CODE COUNCIL (ICC)**  
1.22 **CODES.**

1.23 *[For text of subpart 1, see Minnesota Rules]*

1.24 Subp. 2. **Building code.** References to the International Building Code or IBC in this  
1.25 code mean the Minnesota Building Code, Minnesota Rules, chapter 1305, adopted pursuant  
1.26 to Minnesota Statutes, section 326B.106, subdivision 1.

2.1 Subp. 3. **Residential code.** References to the International Residential Code or IRC  
2.2 in this code mean the Minnesota Residential Code, Minnesota Rules, chapter 1309, adopted  
2.3 pursuant to Minnesota Statutes, section 326B.106, subdivision 1.

2.4 *[For text of subparts 4 and 5, see Minnesota Rules]*

2.5 Subp. 6. **Mechanical code.** References to the International Mechanical Code or IMC  
2.6 in this code mean the Minnesota Mechanical Code, Minnesota Rules, chapter 1346, adopted  
2.7 pursuant to Minnesota Statutes, section 326B.106, subdivision 1.

2.8 *[For text of subparts 7 to 11, see Minnesota Rules]*

2.9 **1323.0100 ADMINISTRATION FOR COMMERCIAL ENERGY CODE.**

2.10 Subpart 1. **Application.** In addition to the requirements in Minnesota Rules, part  
2.11 1323.0030, the administrative provisions in this part apply.

2.12 *[For text of subparts 2 and 3, see Minnesota Rules]*

2.13 Subp. 4. **Change of occupancy or use.** Spaces undergoing a change in occupancy  
2.14 that would result in an increase in demand for either fossil fuel or electrical energy shall  
2.15 comply with this code. Where the use in a space changes from one use in Table C405.3.2(1)  
2.16 or (2) to another use in Table C405.3.2(1) or (2), the installed lighting wattage shall comply  
2.17 with Section C405.3.2.

2.18 *[For text of subpart 5, see Minnesota Rules]*

2.19 Subp. 6. **Compliance.** Residential buildings shall meet the provisions of IECC -  
2.20 Residential Provisions (RE), as amended by Minnesota Rules, chapter 1322. Commercial  
2.21 buildings shall meet the provisions of IECC - Commercial Provisions (CE), as amended by  
2.22 this chapter.

2.23 *[For text of subparts 7 and 8, see Minnesota Rules]*

2.24 Subp. 9. [See repealer.]

3.1 Subp. 10. **Information on construction documents.** Construction documents shall  
3.2 be drawn to scale on suitable material. Electronic media documents are permitted to be  
3.3 submitted when approved by the building official. Construction documents shall indicate  
3.4 the location, nature, and extent of the work proposed, and show in detail pertinent data and  
3.5 features of the building, systems, and equipment as governed in this code. The details shall  
3.6 include the following as applicable:

3.7 A. insulation materials and their *R*-values;

3.8 B. fenestration *U*-factors and SHGCs;

3.9 C. area-weighted *U*-factor and SHGC calculations;

3.10 D. mechanical system design criteria;

3.11 E. mechanical and service water heating system and equipment types, sizes, and  
3.12 efficiencies;

3.13 F. economizer description; equipment and systems controls;

3.14 G. fan motor brake horsepower for fan motors 1 horsepower (hp) or larger;

3.15 H. fan motor horsepower and controls;

3.16 I. duct sealing, duct sizing, duct and pipe insulation and location, terminal air or  
3.17 water design flow rates;

3.18 J. electrical distribution diagram(s);

3.19 K. lighting fixture schedule with wattage and control narrative;

3.20 L. locations of daylight zones on plans and provisions for functional testing of  
3.21 lighting controls;

4.1 M. air sealing details clearly delineating the air barrier location and showing  
4.2 continuity between roof, wall, foundation, around frames and sleeves, and at other similar  
4.3 openings; and

4.4 N. additional details as required by the building official to determine whether the  
4.5 work proposed will conform to this code.

4.6 **1323.0202 SECTION C202, GENERAL DEFINITIONS.**

4.7 A. IECC section C202 is amended by modifying the following definitions to read  
4.8 as follows:

4.9 **APPROVED.** "Approved" means approval by the building official, pursuant to the  
4.10 Minnesota State Building Code, by reason of:

- 4.11 1. inspection, investigation, or testing;
- 4.12 2. accepted principles;
- 4.13 3. computer simulations;
- 4.14 4. research reports; or
- 4.15 5. testing performed by either a licensed engineer or by a locally or nationally recognized  
4.16 testing laboratory.

4.17 **COMPUTER ROOM.** "Computer room" means a room whose primary function is  
4.18 to house equipment for the processing and storage of electronic data and that has a design  
4.19 electronic data equipment power density of greater than 20 watts per square foot (20 watts  
4.20 per 0.092 m<sup>2</sup>) of conditioned floor area or a connected design electronic data equipment  
4.21 load of greater than 10 kW.

4.22 **INFILTRATION.** "Infiltration" means the uncontrolled inward air leakage into a  
4.23 building caused by the pressure effects of wind, the effect of differences in the indoor and  
4.24 outdoor air density, or the imbalance between supply and exhaust air systems.

5.1 **U-FACTOR (THERMAL TRANSMITTANCE).** "U-factor" means the coefficient  
5.2 of heat transmission (air to air) through a building component or assembly, inclusive of the  
5.3 inside and outside air films, equal to the time rate of heat flow per unit area and unit  
5.4 temperature difference between the warm side and cold side of the building component or  
5.5 assembly (Btu/h•ft<sup>2</sup>•°F)[W/(m<sup>2</sup>•K)].

5.6 B. Section C202 is amended by adding the following definition:

5.7 **CODE.** "This code" or "the code" means the Minnesota Commercial Energy Code,  
5.8 Minnesota Rules, chapter 1323.

5.9 **1323.0303 SECTION C303, MATERIALS, SYSTEMS, AND EQUIPMENT.**

5.10 IECC section C303.1 is amended to read as follows:

5.11 **C303.1 Identification.** Materials, systems, and equipment shall be identified in a  
5.12 manner that will allow a determination of compliance with the applicable provisions  
5.13 of this code. Materials shall be designed for the intended use, and installed in accordance  
5.14 with the manufacturer's installation instructions, any listing, or certifications required.  
5.15 (Subsections C303.1.1 through C303.1.4, and Tables C303.1.3(1), C303.1.3(2), and  
5.16 C303.1.3(3) remain unchanged.)

5.17 **1323.0402 SECTION C402, BUILDING ENVELOPE REQUIREMENTS.**

5.18 Subpart 1. **IECC section C402.2.1.2 Insulation requirements for roof**  
5.19 **replacement.** IECC section C402.2.1 is amended by adding a new subsection C402.2.1.2  
5.20 to read as follows:

5.21 **C402.2.1.2 Insulation requirements for roof replacement.** For roof  
5.22 replacement on an existing building where the insulation is entirely above the  
5.23 deck and where the roof slope is less than two units vertical in 12 units  
5.24 horizontal, the insulation shall conform to the energy conservation

6.1 requirements specified in ~~Table C402.2, Opaque Thermal Envelope~~  
6.2 ~~Requirements~~ Tables C402.1.3 and C402.1.4.

6.3 **Exception:** Where the required R-value cannot be provided because of  
6.4 the thickness limitations that occur with the existing rooftop conditions,  
6.5 including heating, ventilation and air-conditioning equipment, low door  
6.6 or glazing heights, parapet heights, or proper roof flashing heights, the  
6.7 maximum thickness of insulation compatible with the available space  
6.8 and existing rooftop conditions shall be installed, as approved by the  
6.9 building official. In no case shall the R-value of the roof insulation be  
6.10 reduced or the U-factor of the roof assembly be increased as part of the  
6.11 roof replacement.

6.12 Subp. 2. [See repealer.]

6.13 Subp. 3. [See repealer.]

6.14 Subp. 4. [See repealer.]

6.15 **1323.0403 SECTION C403, BUILDING MECHANICAL SYSTEMS.**

6.16 Subpart 1. **IECC section C403.1.1 Calculation of heating and cooling loads.** IECC  
6.17 section C403.1.1 is amended to read as follows and by adding Table C403.1.1:

6.18 **C403.1.1 Calculation of heating and cooling loads.** Design loads associated with  
6.19 heating, ventilating, and air conditioning of the building shall be determined in  
6.20 accordance with ANSI/ASHRAE/ACCA Standard 183 or by an approved equivalent  
6.21 computational procedure using the design parameters specified in Table C403.1.1.  
6.22 Heating and cooling loads shall be adjusted to account for load reductions that are  
6.23 achieved where energy recovery systems are utilized in the HVAC system in  
6.24 accordance with the ASHRAE HVAC Systems and Equipment Handbook by an  
6.25 approved equivalent computational procedure.

## TABLE C403.1.1

## CLIMATIC DATA DESIGN CONDITIONS

City	Summer Db/Wb °F	Winter Db °F
Aitkin	82/72	-24
Albert Lea	85/72	-15
Alexandria	86/70	-21
Bemidji	84/68	-24
Cloquet	82/68	-20
Crookston	84/70	-27
Duluth	81/67	-20
Ely	82/68	-29
Eveleth	82/68	-26
Faribault	86/73	-16
Fergus Falls	86/71	-21
Grand Rapids	81/67	-23
Hibbing	82/68	-19
International Falls	83/67	-28
Litchfield	85/71	-18
Little Falls	86/71	-20
Mankato	86/72	-15
Minneapolis/St. Paul	88/72	-15
Montevideo	86/72	-17
Mora	84/70	-21
Morris	84/72	-21
New Ulm	87/73	-15
Owatonna	86/73	-16
Pequot Lakes	84/68	-23
Pipestone	85/73	-15
Redwood Falls	89/73	-17



8.1	Rochester	85/72	-17
8.2	Roseau	82/70	-29
8.3	St. Cloud	86/71	-20
8.4	Thief River Falls	82/68	-25
8.5	Tofte	75/61	-14
8.6	Warroad	83/67	-29
8.7	Wheaton	84/71	-20
8.8	Willmar	85/71	-20
8.9	Winona	88/74	-13
8.10	Worthington	84/71	-14
8.11	Db = dry bulb temperature, degrees Fahrenheit		
8.12	Wb = wet bulb temperature, degrees Fahrenheit		

8.13 Subp. 2. **IECC section C403.4.1.4 Heated or cooled vestibules (mandatory).** IECC  
8.14 section C403.4.1.4 is amended to read as follows:

8.15 **C403.4.1.4 Heated or cooled vestibules (mandatory).** The heating system  
8.16 for heated vestibules and air curtains with integral heating shall be provided  
8.17 with controls configured to shut off the source of heating when the outdoor  
8.18 air temperature is greater than 60°F (16°C). Vestibule heating and cooling  
8.19 systems shall be controlled by a thermostat located in the vestibule configured  
8.20 to limit heating to a temperature not greater than 68°F (20°C) and cooling to  
8.21 a temperature of not less than 85°F (29°C).

8.22 **Exception:** Control of heating or cooling provided by site-recovered  
8.23 energy or transfer air that would otherwise be exhausted.

8.24 Subp. 2a. **IECC section C403.4.1.5 Hot water boiler outdoor temperature setback**  
8.25 **control (mandatory).** IECC section C403.4.1.5 is amended by adding an exception to read  
8.26 as follows:

9.1                   **Exception:** Boiler systems used for service water heating.

9.2           Subp. 3. **IECC section C403.4.2.1 Thermostatic setback.** IECC section C403.4.2.1  
9.3 is amended to read as follows:

9.4                   **C403.4.2.1 Thermostatic setback.** Heating systems shall be equipped with  
9.5 controls that have the capacity to automatically restart and temporarily operate  
9.6 the systems to maintain zone temperatures above a heating setpoint adjustable  
9.7 down to 55°F (13°C) or lower. Cooling systems shall be equipped with controls  
9.8 that have the capacity to automatically restart and temporarily operate the  
9.9 system to maintain zone temperatures below a cooling setpoint adjustable up  
9.10 to 85°F (29°C) or higher or to prevent high space humidity levels.

9.11                   **Exceptions:**

9.12                   1. Radiant floor and radiant ceiling heating systems.

9.13                   2. Spaces where constant temperature conditions must be maintained.

9.14           Subp. 4. **IECC section C403.4.3.3.2 Heat rejection.** IECC section C403.4.3.3.2,  
9.15 item 3, is amended to read as follows:

9.16                   3. Where an open-circuit or closed-circuit cooling tower is used in  
9.17 conjunction with a separate heat exchanger to isolate the open-circuit or  
9.18 closed-circuit cooling tower from the heat pump loop, heat loss shall be  
9.19 controlled by shutting down the circulation pump on the cooling tower  
9.20 loop.

9.21                   (The exception remains unchanged.)

9.22           Subp. 5. [Renumbered subp 7]

9.23           Subp. 5. **IECC section C403.4.3.3.3 Two-position valve.** IECC section C403.4.3.3.3  
9.24 is amended to read as follows:

10.1                   **C403.4.3.3.3 Two-position valve.** Each hydronic heat pump shall have  
10.2                   a two-position automatic valve interlocked to shut off the water flow  
10.3                   when the compressor is off.

10.4           Subp. 6. [Renumbered subp 8]

10.5           Subp. 6. **IECC section C403.6.5 Supply-air temperature reset controls.** IECC  
10.6           section C403.6.5 is amended to read as follows:

10.7                   **C403.6.5 Supply-air temperature reset controls.** Multiple zone HVAC  
10.8                   systems shall include controls that automatically reset the supply-air  
10.9                   temperature in response to representative building loads, or to outdoor air  
10.10                  temperature. The controls shall be capable of resetting the supply-air  
10.11                  temperature at least 25 percent of the difference between the design supply-air  
10.12                  temperature and the design room air temperature. Zones with constant loads  
10.13                  shall be designed for the fully reset supply temperature.

10.14                   **Exceptions:**

10.15                   1. Systems that prevent reheating, recooling, or mixing of heated and  
10.16                   cooled supply air.

10.17                   2. 75 percent of the energy for reheating is from site-recovered or site  
10.18                   solar energy sources.

10.19                   3. Zones with peak supply air quantities of 300 cfm (142 L/s) or less.

10.20           Subp. 7. [Renumbered subp 11a]

10.21           Subp. 7. **IECC section C403.7.4 Energy recovery ventilation systems**  
10.22           **(mandatory).** IECC section C403.7.4 is amended to read as follows:

10.23                   **C403.7.4 Energy recovery ventilation systems.** Where the supply airflow rate  
10.24                   of a fan system exceeds the values specified in Table C403.7.4, the system shall

11.1 include an energy recovery system. The energy recovery system shall be configured  
11.2 to provide a change in the enthalpy of the outdoor air supply of not less than 50  
11.3 percent of the difference between the outdoor air and return air enthalpies, at design  
11.4 conditions. Where an air economizer is required, the energy recovery system shall  
11.5 include a bypass or controls that permit operation of the economizer as required  
11.6 by section C403.5.

11.7 **Exception:** An energy recovery ventilation system shall not be required in  
11.8 any of the following conditions:

11.9 1. Where energy recovery systems are prohibited by the International  
11.10 Mechanical Code, as amended in Minnesota Rules, chapter 1346.

11.11 2. Laboratory fume hood systems that include at least one of the following  
11.12 features:

11.13 2.1 Variable-air-volume hood exhaust and room supply systems capable  
11.14 of reducing exhaust and makeup air volumes to 50 percent or less of  
11.15 design values except when higher volumes are required to maintain safe  
11.16 operating conditions.

11.17 2.2 Direct makeup (auxiliary) air supply equal to at least 75 percent of  
11.18 the exhaust rate, heated no warmer than 2°F (1.1°C) above room setpoint,  
11.19 cooled to no cooler than 3°F (1.7°C) below room setpoint, with no  
11.20 humidification added, and no simultaneous heating and cooling used for  
11.21 dehumidification control.

11.22 3. Systems serving spaces that are heated to less than 60°F (15.5°C) and are  
11.23 not cooled.

11.24 4. Where more than 60 percent of the outdoor heating energy is provided from  
11.25 site-recovered or site solar energy.

- 12.1 5. Heating energy recovery in Climate Zones 1 and 2.
- 12.2 6. Cooling energy recovery in Climate Zones 3C, 4C, 5B, 5C, 6B, 7, and 8.
- 12.3 7. Systems requiring dehumidification that employ energy recovery in series
- 12.4 with the cooling coil.
- 12.5 8. Where the largest source of air exhausted at a single location at the building
- 12.6 exterior is less than 75 percent of the design outdoor air flow rate.
- 12.7 9. Systems expected to operate less than 20 hours per week at the outdoor air
- 12.8 percentage covered by Table C403.7.4.
- 12.9 10. Systems exhausting paint fumes; toxic, flammable, or corrosive fumes;
- 12.10 or dust.
- 12.11 11. Commercial kitchen hoods used for collecting and removing grease vapors
- 12.12 and smoke.

12.13 Subp. 8. [Renumbered subp 12a]

12.14 Subp. 8. **Table C403.7.4 Exhaust Air Energy Recovery.** IECC Table C403.7.4(1)

12.15 and Table C403.7.4(2) are deleted and replaced with the following:

12.16 **TABLE C403.7.4**

12.17 **EXHAUST AIR ENERGY RECOVERY**

12.18 Percent (%) Outdoor Air At Full Design Airflow Rate

12.19	Climate	$\geq 10$ and	$\geq 20$ and	$\geq 30\%$	$\geq 40\%$	$\geq 50\%$	$\geq 60\%$	$\geq 70\%$	$\geq 80\%$
12.20	Zone	$< 20\%$	$< 30\%$	and	and	and	and	and	
12.21				$< 40\%$	$< 50\%$	$< 60\%$	$< 70\%$	$< 80\%$	

12.22 Design Supply Fan Airflow Rate (cfm)

12.23	6A	NR	NR	$\geq 5,500$	$\geq 4,500$	$\geq 3,500$	$\geq 2,000$	$\geq 1,000$	$\geq 0$
12.24	7	NR	NR	$\geq 2,500$	$\geq 1,000$	$\geq 0$	$\geq 0$	$\geq 0$	$\geq 0$

12.25 For SI: 1 cfm = 0.4719 L/s

13.1 NR = Not Required

13.2 Subp. 9. [Renumbered subp 15]

13.3 Subp. 9. **IECC section C403.7.7 Shutoff dampers (mandatory).** The exception to  
13.4 IECC section C403.7.7 is amended to read as follows:

13.5 **Exception:** Nonmotorized gravity dampers shall be an alternative to motorized  
13.6 dampers for exhaust and relief openings as follows:

13.7 1. In buildings less than three stories in height above grade plane.

13.8 2. Where the design exhaust capacity is not greater than 300 cfm (142 L/s).

13.9 Each nonmotorized gravity damper shall also meet one of the following  
13.10 requirements:

13.11 1. The damper shall have a maximum air leakage rate of 20 cfm/ft<sup>2</sup> (101.6  
13.12 L/s • m<sup>2</sup>) where not less than 24 inches in either dimension and 40 cfm/ft<sup>2</sup>  
13.13 (203.2 L/s • m<sup>2</sup>) where less than 24 inches in either dimension. The rate of  
13.14 air leakage shall be determined at 1.0 inch water gauge (249 Pa) when tested  
13.15 in accordance with AMCA 500D for such purpose.

13.16 2. The damper shall be for an exhaust duct 8 inches (203 mm) in diameter or  
13.17 smaller and shall be equipped with a spring-loaded backdraft damper and a  
13.18 weather hood at the point of discharge.

13.19 Subp. 10. **IECC section C403.9.4 Tower flow turndown.** IECC section C403.9.4 is  
13.20 amended by adding an exception to read as follows:

13.21 **Exception:** An increase in the water flow rate is permitted during freezing  
13.22 conditions.

13.23 Subp. 11. [See repealer.]

14.1 Subp. 11a. **IECC section C403.11.1 Duct and plenum insulation and sealing.** IECC  
 14.2 section C403.11.1 is amended to read as follows:

14.3 **C403.11.1 Duct and plenum insulation and sealing.** Insulation shall be protected  
 14.4 from damage, including damage from sunlight, moisture, equipment maintenance,  
 14.5 and wind. Insulation exposed to weather shall be suitable for outdoor service and  
 14.6 shall be protected by aluminum, sheet metal, painted canvas, plastic cover, or other  
 14.7 similar materials approved by the building official. Cellular foam insulation shall  
 14.8 be protected as required by this subpart or painted with a coating that is  
 14.9 water-retardant and provides shielding from solar radiation that causes degradation  
 14.10 of the material. All supply, return, exhaust, and relief air ducts and plenums shall  
 14.11 be insulated according to Table C403.11.1, located in subpart 12a.

14.12 **Exception:** Where located within equipment.

14.13 All ducts, air handlers, and filter boxes shall be sealed. Joints and seams shall  
 14.14 comply with the International Mechanical Code, as amended in Minnesota Rules,  
 14.15 chapter 1346.

14.16 Subp. 12. [See repealer.]

14.17 Subp. 12a. **IECC Table C403.11.1 Minimum required duct and plenum**  
 14.18 **insulation.** IECC section C403.11 is amended by adding Table C403.11.1 to read as follows:

14.19 **TABLE C403.11.1**

14.20 **MINIMUM REQUIRED DUCT AND PLENUM INSULATION**

14.21 Ducts for Other				14.21 Exhaust Duct and
14.22 Than Dwelling				14.22 Relief Duct
14.23 Units <sup>a,b</sup>	14.23 Supply Duct	14.23 Requirements <sup>c,d</sup>	14.23 Return Duct	14.23 Requirements <sup>c,d,e</sup>
14.24 Exterior of building	R-12, V and W		R-12, V and W	R-12, V and W
14.25 Attics, garages, and				
14.26 ventilated crawl				
14.27 spaces	R-12 and V		R-12 and V	R-6 and V

15.1	TD greater than 40°F	R-5 and V	None	R-5 and V
15.2	TD greater than 15°F			
15.3	and less than or equal			
15.4	to 40°F	R-3.3 and V	None	R-3.3 and V
15.5	Within concrete slab			
15.6	or within ground	R-3.5 and V	R-3.5 and V	None
15.7	Within conditioned			
15.8	spaces	None <sup>f</sup>	None	None
15.9	TD less than or equal			
15.10	to 15°F	None	None	None
15.11	<b>Ducts for Dwelling Units<sup>a</sup></b>		<b>Requirements<sup>c,d</sup></b>	
15.12	Exterior of building		R-12, V and W	
15.13	Attics, garages, and ventilated crawl spaces			
15.14	(except exhaust ducts)		R-12 and V	
15.15	Exhaust ducts in attics, garages, and			
15.16	ventilated crawl spaces		R-3.3 and V	
15.17	Outdoor air intakes within conditioned spaces		R-3.3 and V	
15.18	Exhaust ducts within conditioned spaces <sup>e</sup>		R-3.3 and V	
15.19	Within concrete slab or within ground		R-3.5 and V	
15.20	Within conditioned spaces		None	
15.21	a. Ducts located within the building thermal envelope shall be located completely on the			
15.22	conditioned side of the air barrier.			
15.23	b. TD = Design temperature difference between the air in the duct and the ambient			
15.24	temperature outside of the duct, unless the duct type and location are specifically identified			
15.25	above.			
15.26	c. V = Vapor retarder required in accordance with the IMC . When a vapor retarder is			
15.27	required, duct insulation required by this section shall be installed without respect to other			
15.28	building envelope insulation.			
15.29	d. W = Approved weatherproof barrier.			
15.30	e. Insulation is only required in the conditioned space for a distance of 3 feet (914 mm)			
15.31	from the exterior or unconditioned space.			
15.32	f. If the temperature rise is greater than 3°F from the supply air connection of the air handling			
15.33	unit to the furthest outlet, duct insulation shall be required for the entire length or for			
15.34	sufficient length to limit the temperature rise to 3°F.			



16.1 Subp. 13. [Renumbered subp 5]

16.2 Subp. 13. **IECC section C403.11.2 Duct construction (mandatory).** IECC section

16.3 C403.11.2 is amended to read:

16.4 **C403.11.2 Duct construction.** Ductwork shall be constructed and erected in  
16.5 accordance with Minnesota Rules, chapter 1346.

16.6 **C403.11.2.1 Low-pressure duct systems.** All longitudinal and transverse  
16.7 joints, seams, and connections of supply and return ducts operating at a  
16.8 static pressure less than or equal to 2 inches water gauge (w.g.) (500 Pa)  
16.9 shall be securely fastened and sealed with welds, gaskets, mastics  
16.10 (adhesives), mastic-plus-embedded-fabric systems, or tapes installed in  
16.11 accordance with the manufacturer's installation instructions. Pressure  
16.12 classifications specific to the duct system shall be clearly indicated on  
16.13 the construction documents in accordance with Minnesota Rules, chapter  
16.14 1346.

16.15 **Exception:** Continuously welded and locking-type longitudinal  
16.16 joints and seams on ducts operating at static pressure less than 2  
16.17 inches water gauge (w.g.) (500 Pa) pressure classification.

16.18 **C403.11.2.2 Medium-pressure duct systems.** All ducts and plenums  
16.19 designed to operate at a static pressure greater than 2 inches water gauge  
16.20 (w.g.) (500 Pa) but less than or equal to 3 inches water gauge (w.g.) (750  
16.21 Pa) shall be insulated and sealed in accordance with section C403.11.1.  
16.22 Pressure classifications specific to the duct system shall be clearly  
16.23 indicated on the construction documents in accordance with Minnesota  
16.24 Rules, chapter 1346.

17.1 **C403.11.2.3 High-pressure duct systems.** Ducts designed to operate at  
17.2 static pressures in excess of 3 inches water gauge (w.g.) (750 Pa) shall  
17.3 be insulated and sealed in accordance with section C403.11.1. In addition,  
17.4 ducts and plenums shall be leak-tested in accordance with the SMACNA  
17.5 HVAC Air Duct Leakage Test Manual with the rate of air leakage (CL)  
17.6 less than or equal to 4.0 as determined in accordance with Equation 4-8.

17.7 **(Equation 4-8)**  $CL = F/P^{0.65}$

17.8 where:

17.9  $F$  = The measured leakage rate in cfm per 100 square feet of duct surface  
17.10 area.

17.11  $P$  = The static pressure of the test, which is equal to the design duct  
17.12 pressure class rating, inches w.g.

17.13 Documentation shall be furnished by the designer demonstrating that  
17.14 representative sections totaling at least 25 percent of the duct area have  
17.15 been tested and that all tested sections meet the requirements of this  
17.16 section. Positive pressure leakage testing is acceptable for negative  
17.17 pressure ductwork.

17.18 Subp. 14. **IECC Table C403.11.3 Minimum pipe insulation thickness.** IECC Table  
17.19 C403.11.3 is amended to add a footnote "d" to read as follows:

17.20 d. Insulation requirements do not apply to those sections of piping used as the radiant  
17.21 heat source for radiant heating systems.

17.22 Subp. 15. **IECC section C403.11.3.1 Protection of piping insulation.** IECC section  
17.23 C403.11.3.1 is amended to read as follows:

18.1 **C403.11.3.1 Protection of piping insulation.** Piping insulation shall be  
18.2 protected from damage, including damage from sunlight, moisture, equipment  
18.3 maintenance, and wind, and shall provide shielding from solar radiation to  
18.4 deter degradation of the material. Adhesive tape shall not be permitted. Piping  
18.5 insulation shall comply with both of the following requirements:

18.6 1. Insulation exposed to weather shall be suitable for outdoor service and  
18.7 shall be protected by aluminum, sheet metal, painted canvas, plastic cover,  
18.8 or other similar materials approved by the building official. Cellular foam  
18.9 insulation shall be protected as above or painted with a coating that is  
18.10 water-retardant and provides shielding from solar radiation; and

18.11 2. Unless the insulation is vapor-retardant, insulation covering  
18.12 chilled-water piping or refrigerant suction piping located outside the  
18.13 conditioned space shall include a vapor retardant located outside the  
18.14 insulation. All penetrations and joints shall be sealed.

18.15 **1323.0404 SECTION C404, SERVICE WATER HEATING (MANDATORY).**

18.16 IECC section C404.9.3 is amended to read as follows:

18.17 **C404.9.3 Covers.** Heated pools and inground, permanently installed spas shall be  
18.18 provided with a vapor-retardant cover. Covers for heated swimming pools shall comply  
18.19 with Minnesota Rules, part 4717.1575, the Minnesota Department of Health pool cover  
18.20 safety standard. Pools heated to more than 90°F shall have a pool cover with a minimum  
18.21 insulation value of R-12.

18.22 **Exception:** A vapor-retardant cover is not required for pools deriving over  
18.23 75 percent of the energy for heating from site-recovered energy, such as a  
18.24 heat pump or solar energy source computed over an operating season.

19.1 **1323.0408 SYSTEM COMMISSIONING.**

19.2 Subpart 1. **IECC section C408.2.** IECC section C408.2 is amended to read as follows:

19.3 **C408.2 Mechanical systems and service water heating systems commissioning and**  
19.4 **completion requirements.** Prior to the final mechanical and plumbing inspections,  
19.5 the registered design professional, the permit applicant, or an approved agency shall  
19.6 provide evidence of mechanical systems commissioning and completion in accordance  
19.7 with the provisions of this Section.

19.8 Construction document notes or specifications shall clearly indicate provisions for  
19.9 commissioning and completion requirements in accordance with this Section and are  
19.10 permitted to refer to specifications for further requirements. Copies of all documentation  
19.11 shall be given to the owner or the owner's authorized agent and made available to the  
19.12 code official upon request in accordance with Sections C408.2.4 and C408.2.5.

19.13 **Exception:** The following systems are exempt from the commissioning  
19.14 requirements:

19.15 1. Mechanical systems in buildings where the total mechanical equipment capacity  
19.16 is less than 480,000 Btu/h (140 690 W) cooling capacity and 600,000 Btu/h (175  
19.17 860 W) heating capacity.

19.18 2. Systems included in Section C403.5 that serve dwelling units and sleeping units  
19.19 in hotels, motels, boarding houses, or similar units.

19.20 (Subsections C408.2.1 through C408.2.5.2 remain unchanged.)

19.21 Subp. 2. [See repealer.]

19.22 **REPEALER.** Minnesota Rules, parts 1323.0100, subpart 9; 1323.0402, subparts 2, 3, and  
19.23 4; 1323.0403, subparts 11 and 12; 1323.0405; and 1323.0408, subpart 2, are repealed.

- 20.1 **EFFECTIVE DATE.** The amendments to this chapter are effective March 31, 2020, or  
20.2 five business days after publication of the notice of adoption in the State Register, whichever  
20.3 is later.

December 4, 2019

**VIA EMAIL ONLY**

Nancy Breems  
Secretary of State, Elections Division  
180 State Office Building  
100 Rev Dr Martin Luther King Jr Blvd  
St. Paul, Minnesota 55155-1299  
[official.documents@state.mn.us](mailto:official.documents@state.mn.us)

**Re: *In the Matter of the Proposed Rules Relating to Chapter 1323 -  
Commercial Energy Code*  
OAH 71-9001-35634; Revisor R-4513**

Dear Ms. Breems:


Enclosed for filing is an electronic copy of the above-entitled adopted rules.

Please send the agency copy of the rules to:

Wendy Wilson Legge  
General Counsel  
443 Lafayette Ave N  
Saint Paul, MN 55155  
[wendy.legge@state.mn.us](mailto:wendy.legge@state.mn.us)

If you have any questions regarding this matter, please contact Denise Collins at (651) 361-7875, [denise.collins@state.mn.us](mailto:denise.collins@state.mn.us) or via facsimile at (651) 539-0310.

Sincerely,

  
Sheena Denny  
Legal Assistant

Enclosures

cc: Wendy Wilson Legge (via email)